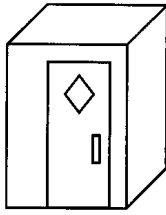


## PANELIZED ROOF INSTRUCTIONS

### STEP 1

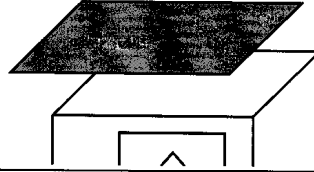


After the sauna room has been assembled using the pre-built room instructions, you will be ready to install the roofing system.

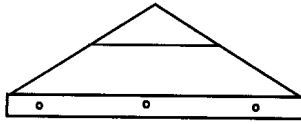
**NOTE:**  
The outside crown molding can not be used when installing this roof system.

### STEP 2

Install 6 ml. Plastic sheeting (supplied in kit) by stapling around outside edge of the top of the sauna room.



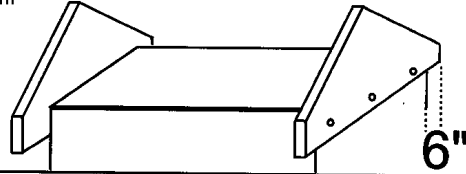
### STEP 3



PRE-ASSEMBLED GABLE PANEL

Install the two (2) pre-assembled gable panels using the screws provided. One attaches to the left side wall of the sauna and the other attaches to the right side wall as shown. The ends of the gable panels should be of equal distance from the sauna corners. This distance should be 6" at both ends of each gable panel. Install wooden plugs in screw holes.

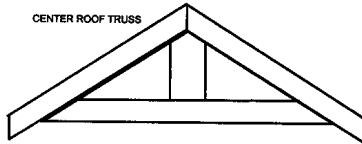
**NOTE:** The gable panels are installed on the front and back walls on the 6' x 8' sauna roof system



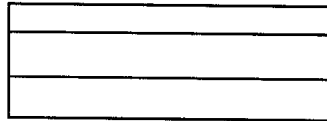
### STEP 4

A center truss (or trusses) is installed between the gable end panels. To determine the proper position of the center truss, first set a roof panel in place (See diagram A). DO NOT ATTACH THE ROOF PANEL TO THE GABLE PANELS. The nailing strips on the bottom side of the roof panel indicate the truss location. Set the center truss in place and mark its position on the sauna top (diagram B). Set the roof panel aside and install the center truss with the screws supplied. Make sure the truss is centered front-to-back with equal overhang at both ends.

CENTER ROOF TRUSS



ROOF PANEL (OUTSIDE)



ROOF PANEL (INSIDE)

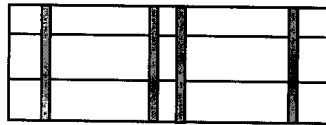


DIAGRAM A

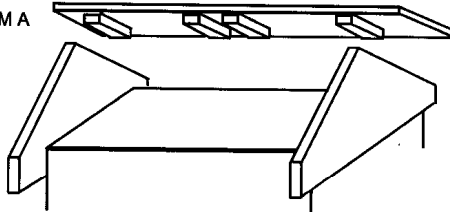
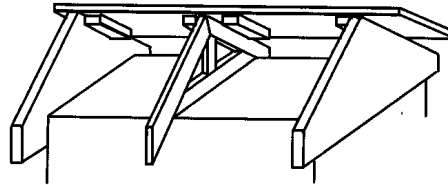
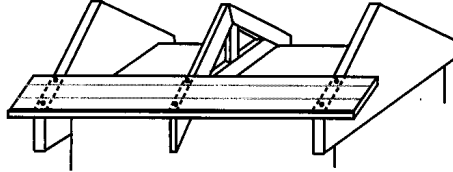


DIAGRAM B



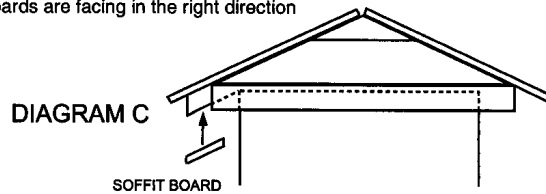
## STEP 5

It is time to install the pre-assembled roof panels. Place the first panel face up, aligning the cross strips on the under side with the center truss(es) and between the gable panels. Each roof panel is marked *top* and *bottom* which indicates the edge that faces up the roof line towards the peak. Attach the roof panels to the center truss(es) and gable panels with the screws provided. Install the wooden plugs in the screw holes when done.



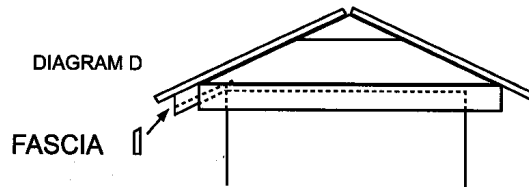
## STEP 6

After the roof panels are in place, it is time to install the soffit boards. The soffit boards are attached to the bottoms of the truss ends (see diagram C) with finishing nails. Make sure the angles of the soffit boards are facing in the right direction



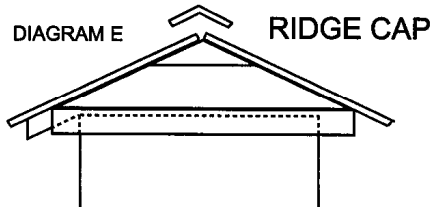
## STEP 7

Attach the fascia boards on the front and back of the sauna using the finishing nails provided (diagram D).



## STEP 8

Install the ridge cap across the top of the roof line closing the seam between the two roof sections. (diagram E). This is done with finishing nails as well.



## STEP 9

After your roof package is installed, it is necessary to apply a protective finish to the exterior of the entire sauna room and roof. This **MUST** be a good quality sealer such as linseed oil, polyurethane, etc.. Repeat yearly or as needed.

**APPLY THE SEALER TO THE EXTERIOR SURFACES ONLY!!!**

NEVER apply any sealant, stain, paint, etc.. to any of the interior surfaces.