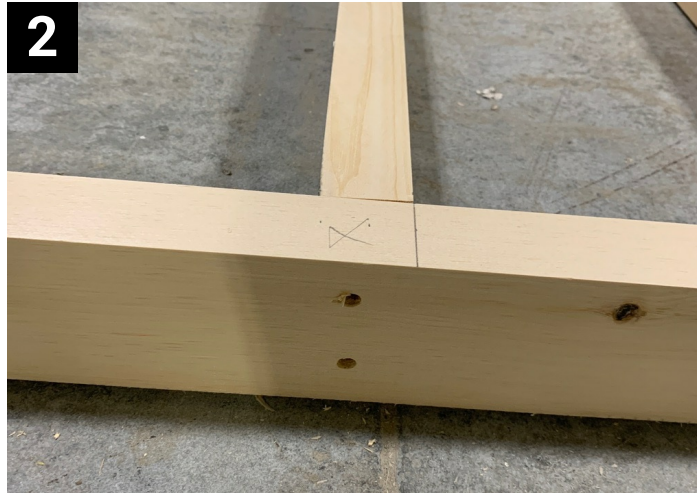




1
Floor base. On level surface screw 5 long boards with the 2 56" end boards



2
2 screws into each board



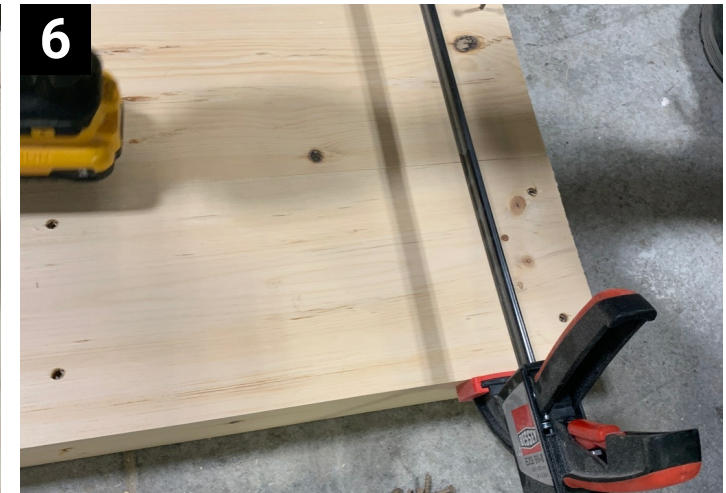
3
Lay floor boards on and start at one end and screw it down. Keep floor boards as tight together as possible



4
2 screws into each floor base. Leave Center long board with no screws. Walk isle area.



5
No screws in Center isle way.



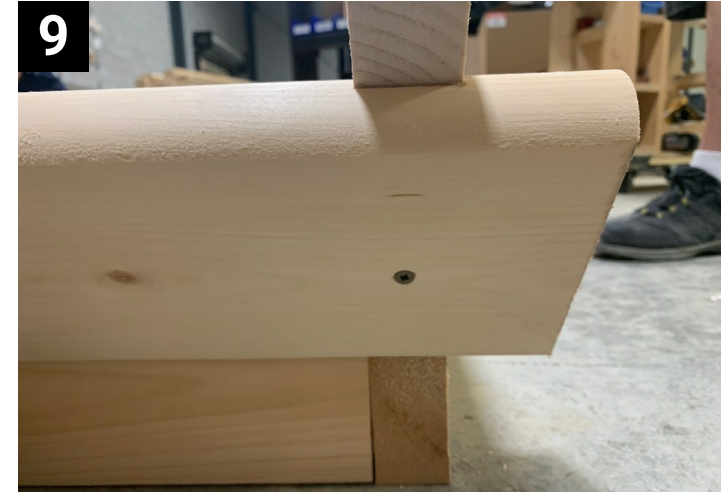
6
Use a clamp to pull boards together if needed



7 Lay a left stave and right stave on each side



8 Lay front wall door pc on floor



9 Screw staves to front wall section



10 Screw both sides



11 Do same with first pc in back wall.



12 Put board tight to wall and fasten with 1 screw.



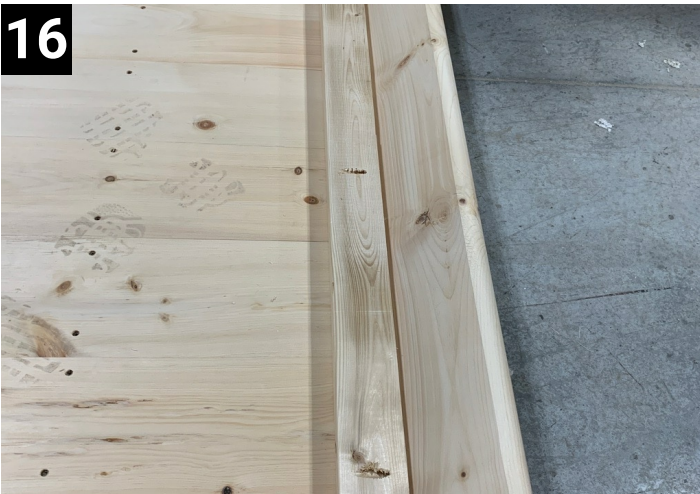
13 Front wall and back wall should over hang floor at both ends



14 Screw down floor cleats then push down on wall board so it's tight to floor then put in the 2 pocket screws.



15 Levels sauna to floor and now secures it.



16 Put in long floor cleats and screw down into floor and into staves



17 Make sure to put screw to inside so not to miss floor frame



18 Insert door with hinges to right



19 Insert both front wall pcs



20 Screw wall together with a 4" screw



21 Put top pc of wall over door and fasten with 4" screws



22 Put a total of 4 staves on each side now and fasten into wall



23 Using bench height measuring sticks fasten Ben h support cleat



24 Both benches should now be in



25

Add next back wall portion and fasten with 4" screws



26

Put more staves on at this point.



27

Add rest of back wall and fasten with 4" screws



28

Put staves on and fasten on. Leave the last 8 staves unscrewed to allow putting in the top stave



29

Set top stave in and then close up staves tight. Screw all staves down with screws now



30

Should now look like this



31
Put roof membrane over and make it even down both side. Staple over front staves



32
Cut off excess plastic



33
Attach barge boards. Center top one and fasten on.



34
Use 3 screws in each one



35
Do same process for back barge boards



36
Makes a nice water seal to allow water run off.



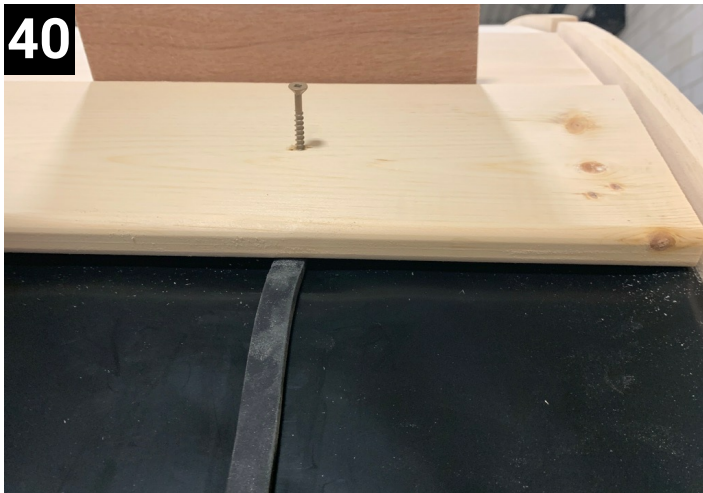
37
Put neoprene strips over and 6" away from barge boards



38
Screw through strip on both sides to hold it in place



39
Vent is Center. Put 1/4" space between top 2 roof boards on Center.



40
When attaching roof boards make sure screw goes through neoprene strip for water seal



41
Keep ends even with barge boards to look nice



42
About 1/4" spacing between roof boards



43 Trim excess plastic off



44 Fasten door handle about 21" from top of door



45 Fasten inside door handle middle of outside handle across door



46 Inside door handle



47 Attach clothes hook



48 Fasten back rest with screw into pre drilled holes



Heritage
Sauna®

49



Put in headrest

50



Finished

